

Radilon® MIXLOY S 32CPA100 100 NT

Radici Group High Performance Polymers - *Polyamide 6 + ABS*

General Information

Product Description

PA6/ABS blend, high viscosity 10% mineral filled injection moulding grade. Natural colour.

Suitable for parts requiring good dimensional stability and low warpage. Improved impact resistance and good property retention after moisture absorption.

General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Filler / Reinforcement	• Mineral, 10% Filler by Weight
Features	• Good Dimensional Stability • High Viscosity • Good Impact Resistance • Low Warpage
Agency Ratings	• EU 2011/65/EC
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• (PA6+ABS)-MD10

Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Water Absorption (Saturation, 73°F, 0.0787 in)	5.4	--	%	ISO 62
Water Absorption (Equilibrium, 73°F, 0.0787 in, 50% RH)	1.7	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	381000	187000	psi	ISO 527-1/1A/1
Tensile Stress (Yield)	7980	5080	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	3.5	17	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	25	> 120	%	ISO 527-2/1A/50
Flexural Modulus ²	360000	191000	psi	ISO 178
Flexural Stress ²	11600	6530	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	3.8	--	ft·lb/in ²	
73°F	4.3	5.7	ft·lb/in ²	
Charpy Unnotched Impact Strength (73°F)	No Break	No Break		ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature ³	428	--	°F	ISO 11357-3

Processing Information

Injection	Dry Unit
Drying Temperature - Desiccant Dryer	176 °F
Drying Time - Desiccant Dryer	2.0 to 4.0 hr
Dew Point - Desiccant Dryer	< -4 °F
Suggested Max Moisture	0.15 %
Processing (Melt) Temp	464 to 500 °F
Mold Temperature	104 to 140 °F
Injection Rate	Moderate



¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min

³ 10°C/min

